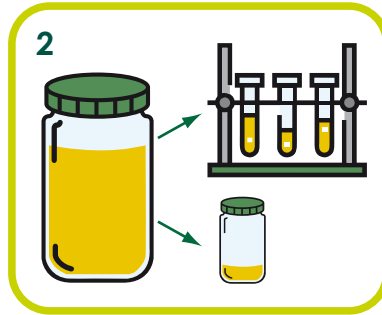
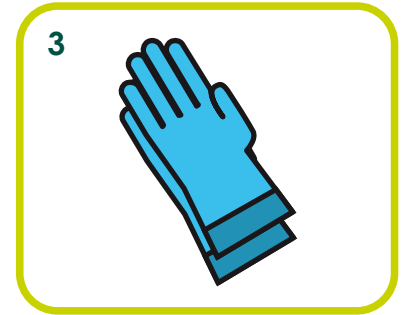




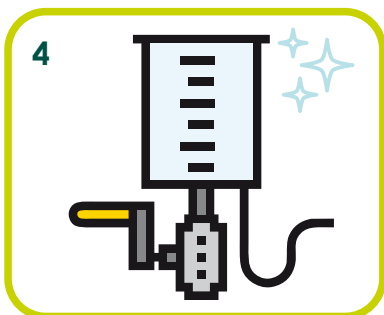
1. Use a hermetically sealed container made of clean, dry rigid PVC or glass (if possible, sterilised).



2. The size of the sample should be sufficient to collect a sufficient quantity to allow it to be subjected to various tests, several times, and to store an additional amount as a control.



3. Make every effort not to contaminate the sample with external elements.



4. If you use extraction elements (suction pumps, hoses, brushes, etc.), they must be clean. If necessary, allow a sufficient amount of lubricant to carry impurities out of the circuit before collecting the sample.



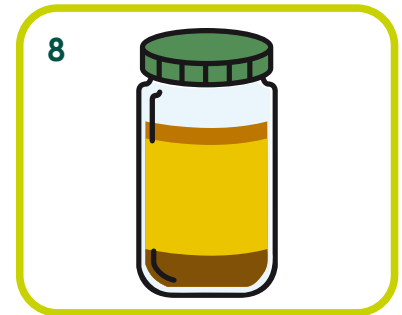
5. The sample must be taken while the machine is running or immediately after stopping.



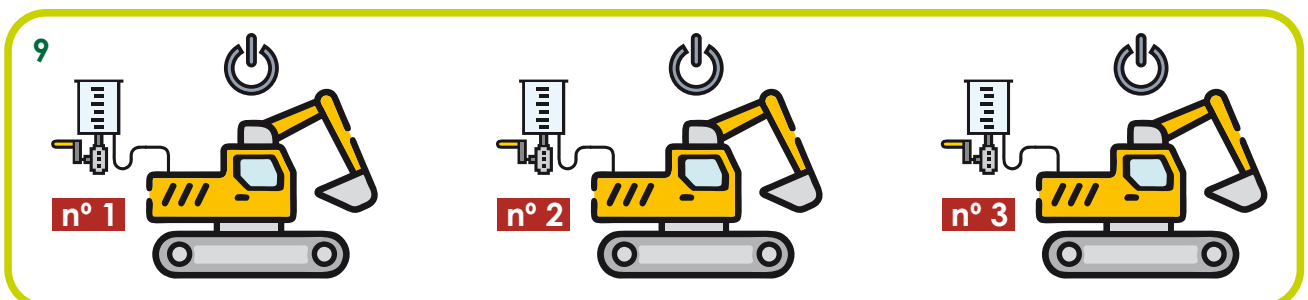
6. Identify the sample as much as possible, filling in the Sample Card provided by OLIPES and attach any additional information you have (images, invoice/purchase receipt for the lubricant, technical data sheet of the machine, etc.).



7. Send the sample and any additional information to the analytical laboratory as soon as possible. The container must be closed, sealed and properly packaged to avoid the possible loss of product during transport.



8. If the liquid is not homogeneous, try to provide a portion of each component (solids or liquids) so that the sample covers all elements.



9. If sampling is required for periodic monitoring, always take the samples under the same conditions:

- from the same point
- with the same means of extraction
- with machinery in identical operating conditions