

## OLICUT 14

### DESCRIPTION:

Neat cutting oil. It contains EP (Extreme Pressure) additives, anticorrosives, antioxidants, defoamers and others.

### PROPERTIES:

- ✓ Minimal smoke formation.
- ✓ High oxidation and corrosion resistance.
- ✓ It does not stain or darken parts.
- ✓ Perfect finishes.
- ✓ Increased operational performance.

### APPLICATIONS:

- ✓ Recommended for machining operations in hard steel and stainless steel.
- ✓ High cutting speeds.
- ✓ Vertical broaching, gear shaping.
- ✓ Milling, drilling, cutting, threading.
- ✓ Automatic turning.
- ✓ No suitable for copper, bronze or aluminum alloys.

### TECHNICAL DATA:

PHYSICAL-CHEMICAL CHARACTERISTICS	STANDARD	VALUE
NATURE	---	OIL-BEARING
DENSITY, 15°C	ASTM D-1298	0,950 - 0,970
VISCOSITY, cSt. 40°C	ASTM D-445	23 - 29
FLASH POINT, COC, °C, Min.	ASTM D-92	180
STEEL CORROSION	CETA 20516	IN CONFORMITY
COPPER CORROSION (3h./100°C) Max	ASTM D-130	4c
OXIDATION RESISTANCE	CETA 20529	IN CONFORMITY

### PRESENTATION:

20L Bottles, 200L Drums and 1000L Containers