

OLICUT 522 ECO-FRIENDLY

DESCRIPTION:

Highly refined pure cutting oil. Formulated with cutting-edge additives, **free of chlorine** and heavy metals, complying with current environmental requirements.

PROPERTIES:

- ✓ Excellent lubricating, wetting and cooling properties.
- ✓ They provide excellent surface finish.
- ✓ Maintains the good condition of the tools.
- ✓ Low fog formation and good air release.
- ✓ Excellent power under extreme pressure, anticorrosive and antioxidant.
- ✓ Non-foaming.
- ✓ Skin compatibility and low odour.

APPLICATIONS:

Recommended for mild, moderate-strength bar bending and machining operations. Suitable for all types of steels. Its low viscosity allows high cutting speeds, increasing machine productivity.

TECHNICAL DATA

PHYSICAL-CHEMICAL PROPERTIES:	SPECIFICATION	VALUE
NATURE	-----	OIL
DENSITY AT 15 °C	ASTM D-1298	0.860 - 0.890
COLOUR, Max.	ASTM D-1500	3.0
VISCOSITY, cSt AT 40 °C	ASTM D-445	13-17
FLASH POINT, °C, Min.	ASTM D-92	150
STEEL CORROSION	CETA - 20516	SATISFACTORY
RUST RESISTANCE (AGING)	CETA - 20529	SATISFACTORY

PRESENTATION:

200 L bottles and 1,000 L barrels