

OLICUT 80

DESCRIPTION:

A pure cut oil with extreme pressure and content properties and broad-spectrum anti-corrosive, anti-oxidant, anti-foaming and bactericidal additives.

PROPERTIES:

- ✓ Guarantees excellent finishes.
- ✓ Excellent cooling properties for cutting tools, preventing the welding of parts with the chips generated.
- ✓ Highly resistant to oxidation and ageing.
- ✓ Neither stains nor darkens machined parts.
- ✓ Excellent bactericidal power.
- ✓ Minimum formation of smoke.

USES:

Recommended for machining in difficult conditions of hardened steel and stainless steel, threaders, automatic lathes, machining facilities, gear shapers, etc

MEANS OF USE

- OLICUT - 80 can be used in the aforementioned operations including mixing with other pure oils of an identical use.
- You should check neither the previous oil nor the facility is contaminated prior to mixing this product with other oils.

TECHNICAL DATA:

PHYSICAL-CHEMICAL CHARACTERISTICS	STANDARD	VALUE
Nature	-----	Petroleum-based
Colour, Max.	ASTM D-1500	3
Kinematic Viscosity at 40 °C (cSt)	ASTM D-445	30 - 43
Density at 15 °C (kg/L)	ASTM D-1298	0.900 - 0.920
Flashpoint (°C)	ASTM D-92	> 185
Resistant to oxidation.	CETA -20529	Complies
Corrosion in steel	CETA -20516	Complies
Corrosion of copper (3h, 100 °C), max	ASTM D-130	4

PACKAGING FORMAT:

20-litre and 200-litre drums.