
OLICUT PC

DESCRIPTION:

An additive specifically developed to boost the EP properties of machining oils.

PHYSICAL-CHEMICAL CHARACTERISTICS:

	<u>STANDARD</u>	<u>VALUE</u>
NATURE.....	-----	PETROLEUM-BASED
DENSITY AT 15 °C.....	ASTM D-1298	1.250 - 1.275
VISCOSITY cSt. 40 °C.....	ASTM D-445	> 250
FLASHPOINT (°C).....	ASTM D-92	> 150

PROPERTIES:

Facilitates difficult machining operations on hard steel and stainless steel plate.

Features excellent lubricity and unctuousness properties, thereby reducing friction.

Provides a top quality finish, preventing scratches and welds between parts, thereby increasing their service life.

MODE OF USE:

- As an EP additive: add in concentrations of between 5% and 30% in accordance with the difficulty of the operation to be conducted. Add to the oil in circulation to promote the mixing process.

- Apply pure using a roller, brush, spray, etc. in roll-forming and/or stamping operations on stainless steel plate, hardened and extra-hardened steel.

PACKAGING FORMAT:

50-litre and 200-litre drums.